

# Use NACHI hydraulics to save energy

Just replace your conventional hydraulic unit to our 'NSP*i*' series inverter-driven hydraulic units



Reduce  
power  
consumption  
with  
**69%**

**New Series**

Energy-saving variable pump unit

# NSP<sub>i</sub> Series Inverter-driven Hydraulic Unit

## Inverters save energy with hydraulics.

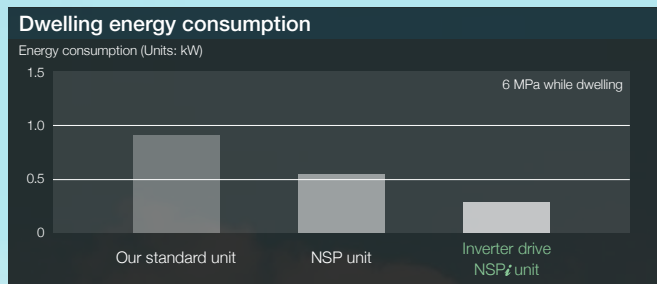
**IE3** Conform to Premium Efficiency

### Energy savings

#### Reduce Electricity Consumption with approximately 69%

(compared to our standard unit while dwelling)

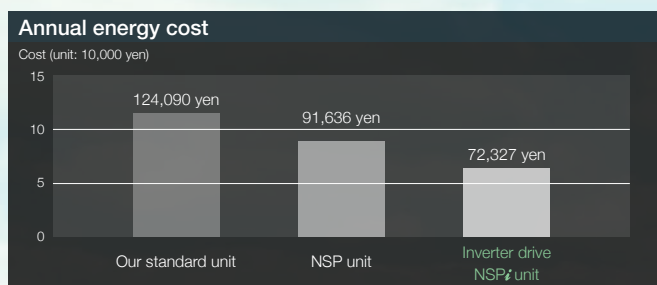
NSP, base unit for NSP<sub>i</sub>, already achieved less electricity power consumption in 46% with new induction motor conformed to IE3. In addition, **inverter drive** brings us additional power consumption saving with 64% comparing with our standard conventional unit.



#### Energy costs reduced 40%

(compared to systems operating existing equipment (our estimates))

Compared to our standard unit, the NSP unit cuts about 25% and the **inverter drive** NSP<sub>i</sub> unit cuts another 40% from energy bills.



#### Reduces annual CO<sub>2</sub> emissions by two tons

The **inverter drive** NSP<sub>i</sub> unit emits about 42% less CO<sub>2</sub> than our standard unit.

### Equivalent to two hectares of forest

#### Method for calculating energy costs and CO<sub>2</sub> emissions

|                       |              |                                  |                              |
|-----------------------|--------------|----------------------------------|------------------------------|
| Yearly operating time | 8000 hours   | Energy unit cost                 | 15 yen/kWh                   |
| Dwelling              | 17 hours/day | CO <sub>2</sub> emissions factor | 0.555 kgCO <sub>2</sub> /kWh |
| Discharging           | 5 hours/day  |                                  |                              |

\* CO<sub>2</sub> emissions factor: Default value set by Ministry of Economy Trade and Industry & Ministry of the Environment Ordinance Number 3, 2006.

### Compact

#### Same size even with inverter drive

If you are using an NSP unit now, you can replace it without redesigning your machinery because it is almost the same size as the NSP unit. Replacing to an **inverter drive** NSP<sub>i</sub> unit means even greater energy savings.

**Replacement without machine modification is possible**



**Built-in inverter**

# Added **Inverter Drive** to Compact Body. Even More Environmentally Friendly and Quiet.

## Decrease the oil temperature rise

### 1.5°C increase in ambient temperature

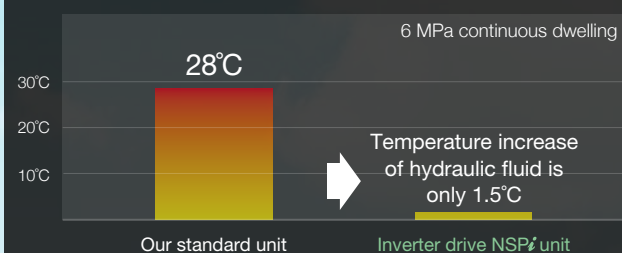
The **NSP<sup>i</sup>** series benefits your entire system by lowering oil temperature to improve machining accuracy, lengthen the life of seals and hydraulic fluid, and reduce factory air conditioning costs.

Improve machining accuracy

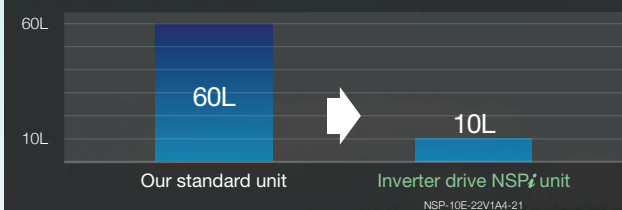
Longer life on seals and fluid oil

Reduce maintenance cost

Oil temperature rise (Oil temperature - Ambient temperature)



Tank size



Greatly reduce the volume of hydraulic fluid

## Low noise

### Remarkable 53 dB (A)

The noise on holding is as quiet as a relaxing coffee shop. The **inverter drive** realizes energy saving and comfortability at the same time.

(6 MPa while dwelling NSP-10E-22V1A4-21)

## Easy Operation and Reliable Performance

### Immediate start just by turning on the power

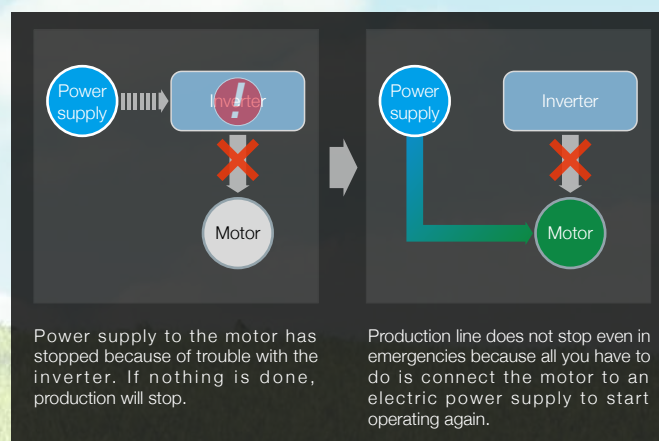
The **inverter drive** **NSP<sup>i</sup>** unit can be started easily just by turning on the power.

Just push a single button to operate at maximum energy savings after pressure is adjusted.



### Production lines keep running

Production lines continue running even if there is trouble with the inverter because it is based on our reliable **NSP** unit and keeps running as a regular **NSP** unit.



Power supply to the motor has stopped because of trouble with the inverter. If nothing is done, production will stop.

Production line does not stop even in emergencies because all you have to do is connect the motor to an electric power supply to start operating again.

- Be careful of increases in hydraulic fluid temperature in the tank when not doing inverter energy savings operation.
- In case of direct connection to electric motor, check the range of rated voltage (200V 50HZ/60HZ, 220V 60HZ).

## Specifications

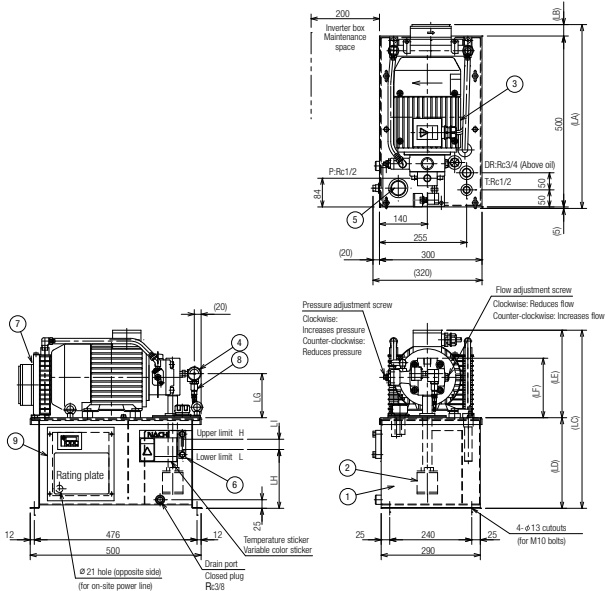
|                              |  |
|------------------------------|--|
| Power supply                 | 200V: 3 $\phi$ AC200~240V, 50/60Hz<br>400V: 3 $\phi$ AC380~480V, 50/60Hz   |
| Rated input current          | 200V: 9.7A/1.5kW, 13.4A/2.2kW<br>400V: 5.9A/1.5kW, 8.2A/2.2kW<br>Not including the inlet current for fan cooler. |
| Pressure range               | A2: 1.5~4.0MPa<br>A3: 3.5~6.0MPa<br>A4: 5.5~8.0MPa   |
| Output flow (at no load)     | 0A*: 14L/min<br>1A*: 28L/min   |
| Hydraulic fluid              | Standard mineral-based hydraulic fluid (equivalent to ISO VG 32)   |
| Hydraulic fluid temperature  | Use at temperatures below 60°C.  |
| Color of paint               | Munsell No. N1 (semigloss), JPMA No. AN-10 equivalent  |
| Ambient temperature/humidity | 0 to 35°C/20 to 85% RH (no condensation)<br>(Keep the unit away from water-soluble cutting fluid mist.)          |

Note: Enter "X1" in the optional code section if AC230V is used as the power source. Then, AC230V type fan cooler is applied.

## Installation dimensions

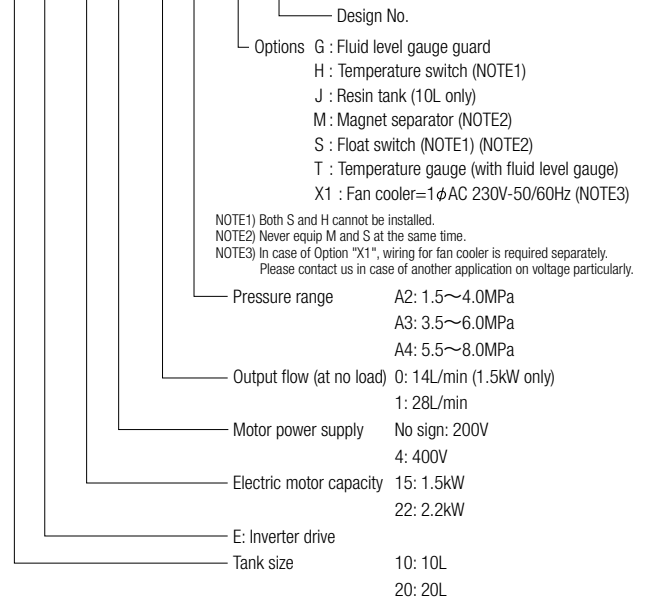
| Model              | Motor (kW-P) | Size |    |     |     |     |     |     |     |    |     |      | Estimated weight (kg) |    |    |
|--------------------|--------------|------|----|-----|-----|-----|-----|-----|-----|----|-----|------|-----------------------|----|----|
|                    |              | LA   | LB | LC  | LD  | LE  | LF  | LG  | LH  | LI | H   | L    |                       |    |    |
| NSP-10E-15V**A*-21 | 1.5-4        | 510  | 5  | 501 |     | 236 | 164 | 119 |     |    |     |      |                       |    | 46 |
| NSP-10E-22V1A*-21  | 2.2-4        | 540  | 35 | 521 | 265 | 256 | 174 | 129 | 172 | 30 | 10L | 8.5L |                       |    | 51 |
| NSP-20E-15V1A*-21  | 1.5-4        | 510  | 5  | 601 |     | 236 | 164 | 119 |     |    |     |      |                       | 49 |    |
| NSP-20E-22V1A*-21  | 2.2-4        | 540  | 35 | 621 | 365 | 256 | 174 | 129 | 252 | 50 | 20L | 16L  |                       | 54 |    |

• Weight estimate does not include hydraulic fluid

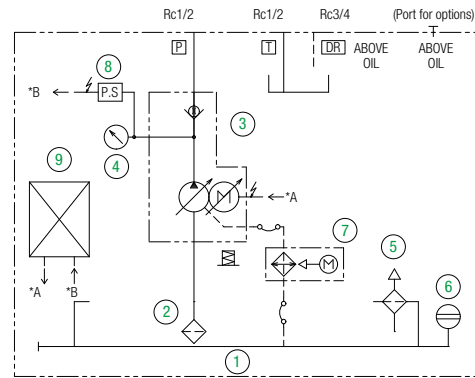


## Explanation of model numbers

NSP-\*\*-\*\*E-\*\*-\*\*V\*\*A\*\*-\*\*-21



## Hydraulic circuit



- |  |                               |
|--|-------------------------------|
| 1 Oil tank                             | 6 Hydraulic fluid level gauge |
| 2 Suction strainer                     | 7 Cooling fan                 |
| 3 Uni-pump                             | 8 Pressure sensor             |
| 4 Pressure gauge                       | 9 Inverter control box        |
| 5 Hydraulic fluid inlet & air breather |                               |

## Precautions



- Turning the inverter on and off by cutting the main power supply (circuit breaker) significantly reduces the life of the inverter and should be limited to once an hour or less. Contact us if you need to start and stop operations frequently.
- On changing the parameter for inverter, never use the parameters except shown in the instruction manual. Otherwise it may not work normally.
- Use a 1/2 inch diameter two meter long flexible hose rated for maximum 14 MPa to connect the hydraulic unit's P port (discharge port) and the external manifold (or actuator).
- Maximum peak pressure (set pressure + surge pressure) must be within 14 MPa. Install a relief valve on the hydraulic circuit side to cut surges if peak pressure is higher than 14 MPa.
- Volume of leakage on external hydraulic circuits must be less than 1 L/min. Consult us if leakage on external hydraulic circuit is greater than 1 L/min.
- Volume of hydraulic fluid in the tank must stay within the range visible on the fluid level gage (10L: approximately 1.5 L, 20L: approximately 4L).

# NACHI

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• Specifications and configurations may change due to product developments without prior notice.

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